

FIG. 1

FLAME TREATMENT AND TEMPERATURE STABILIZATION

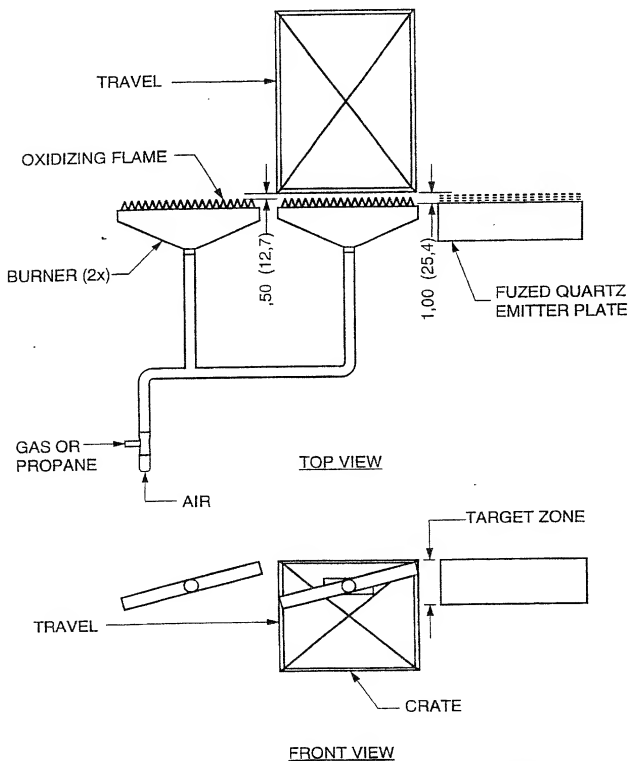
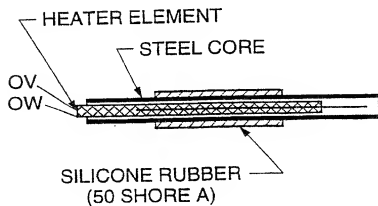
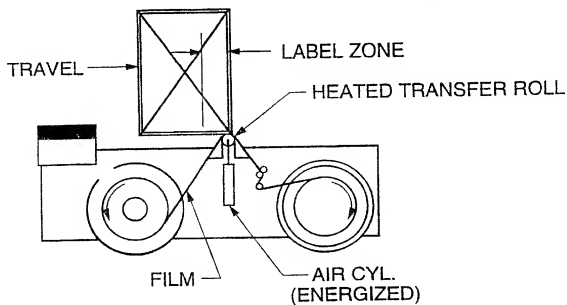
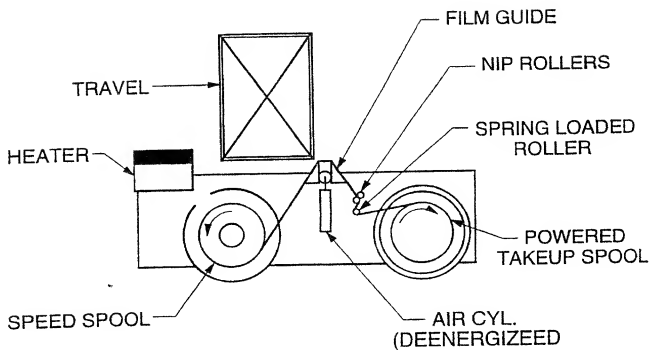


FIG. 2

LABEL INK TRANSFER

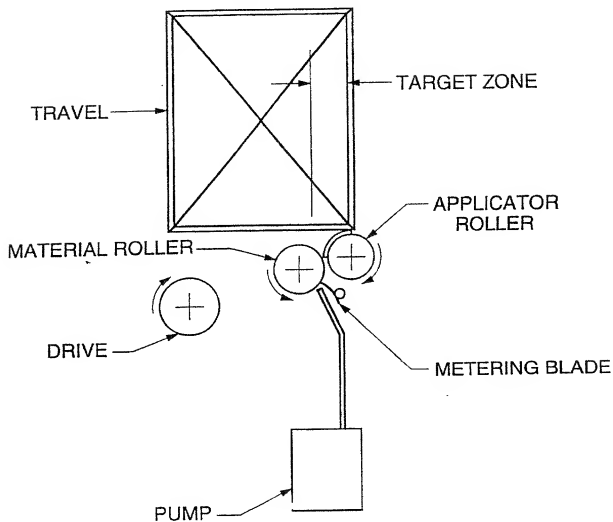


HEATED TRANSFER
ROLL CROSS-SECTIONAL
VIEW

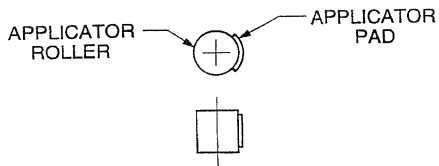
FIG. 3

1085541.022602

COATING APPLICATION



TOP VIEW



APPLICATOR DETAIL

FIG. 4

POST FLAME TREATMENT

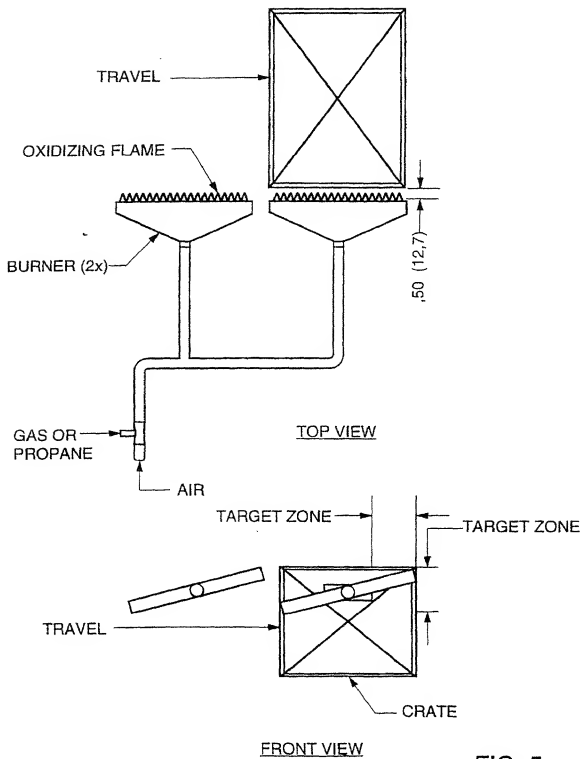


FIG. 5

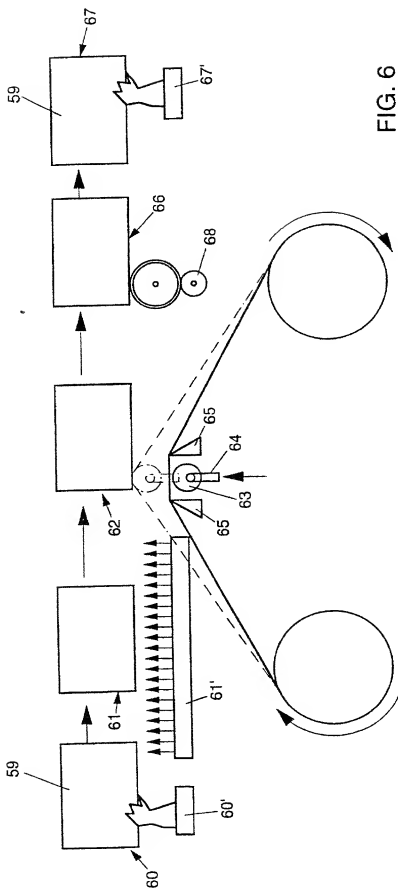


FIG. 6

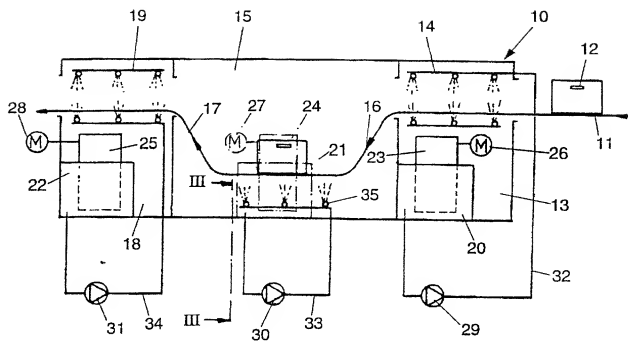


FIG. 7

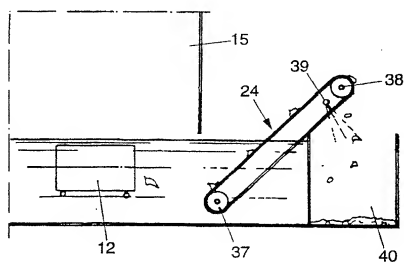


FIG. 8